

Work Order ID 84895

May-29-12 2:48:05 PM

84895

Page 1

Item ID: D209-669-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Replacement Skidtube

Start Date: 29/05/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M45

Date: 12/05/29 Tooling:

Date: _____

Run Start

NR1

QC: _____

Date: _____ SPC (Y/N):

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D2906	Rev B
-------	-------

100

100

DOCUMENT CONTROL

DC

Document Control

Memo

0.00

003 per QCA 12-599

n

N/A off

110

110

Skidtubes

Memo

0.00

- Inspect mat'l D2500-1-190 for damage

- Drill pilot holes using drill jig DT8149, DT8711-2 & DT8711-3 (Do not use cutting fluid)

- Open holes to 0.500" as per Dwg D2906 without cutting fluid

- Deburr and blow out all chips from

- Acid etch and Alodine tube per QSI 005 4.1

> CF 12-6-12

> SAD 12-06-12

7/9 12-6-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes. No. DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84895

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84895

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Item ID: D209-669-043

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Replacement Skidtube

Stop

NS2Start Date: 29/05/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC	QC3- Inspect Part Finish Qc7	0.00						(1)	SAD 12-06-12
Quality Control	Memo	0.00							

130

130

Skidtubes

0.00

DC 12/06/12

Skidtubes

Memo

0.00

Skidtubes

-Bond web in place per QSI 015. Allow 12 Hrs. cure time before cutting

Pick:

Qty Part Number Description Batch

A/R Sikaflex-291 j21409Sikaflex expire date: 13-4-12Start Time: 3:30 Date: 12/06/12Fin Time: 1:00 Date: 12/06/13

pick:

Qty P/N description B/N
1 D2926-3 Web 84950

W/O: 84895

Rev CHG.

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
12-06-12	120	Change Qc3 to Qc 7					
			JK	12.07.17			

Part No: D209-669-043 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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N900040100

Setup

Start

NS1

Revision ID:

Item Name: Replacement Skidtube

Stop

NS2

Start Date: 29/05/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

140

CNC Bend 1

CNC Delta 100 Bender

BENDING MACHINE - CROSSTUBES

0.00

Memo

0.00

1-Bend as per program COB43FWD & COBRAFT on CNC Bender and Folio FT

2-Cut tubes as per Dwg. D2906

12-6-13

150

150

Skidtubes

Skidtubes

0.00

Memo

0.00

-Deburr ends and remove marks from bending

CF 12-6-13

CF 12-6-14

160

160

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

1 0 BE 12/06/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start

NS1

Revision ID:

Item Name: Replacement Skidtube

Stop

NS2Start Date: 29/05/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 *170* Skidtubes	Large Fab	0.00							
	Memo	0.00							
	-Drill holes for wearplates using DT8217 Open holes to 19/64", adjust stopper not to hit web. Debur								
	-Drill pilot holes for aft & fwd cap using DT8215 open holes to #6" Debur								
	-Drill pilot holes for Tow ring using DT80913 , open to .640" and Debur 9555								
190 *190* QC Quality Control	QC5- Inspect part completeness to step on W/O	0.00							
	Memo	0.00							

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Item ID: D209-669-043

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Replacement Skidtube

Stop

NS2

Start Date: 29/05/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200

Pressure Wash per QSI005 4.3

0.00

200

HandFinish

Hand Finishing

1

HG 12-6-18

210

White Gloss(Ref.4.3.5.1) per QSI005 4.3-Alum

0.00

210

Powdercoat

Powder Coating

Memo

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

10:20 320°F
10:50

IX ✓ 12/06/18

220

QC3- Inspect Part Finish

0.00

220

QC

Quality Control

Memo

0.00

IX ✓ 12/06/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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84895

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Item ID: D209-669-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Replacement Skidtube

Stop

NS2

Start Date: 29/05/2012 **Start Qty:** 1.00

1

Cust Item ID:

Required Date: 16/07/2012 **Req'd Qty:** 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date: _____ Tooling: _____

Date:

Run Start

NP1

90

Date: _____ SPC (Y/N) _____

Date:

Ston

• 180 •

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 84895

84895
D209-669-043

Parent Item: D209-669-043

Parent Item Name: Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

Comments: new IPP 08.02.13 LL, verified by: DD
IPP Rev:B remove DT # in seq140 DD 10.03.10 Verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4202-1		Manufactured	No				Each	81.0000		19			
---------	--	--------------	----	--	--	--	------	---------	--	----	--	--	--

D4202-1

Spacer

Location	Loc Qty	Loc Code
LG	5	
77727	5	
LG002	76	
78806	6	
79810	70	

D2500-1-190		Manufactured	No		110	Each	91.0000		1	1			
-------------	--	--------------	----	--	-----	------	---------	--	---	---	--	--	--

D2500-1-190

Ext'n - 'I' Beam Tube 4"

Location	Loc Qty	Loc Code
HALL	91	
74777	14	
80061	77	

D2926-3		Manufactured	No		110	Each	0.0000		1			
---------	--	--------------	----	--	-----	------	--------	--	---	--	--	--

D2926-3

Web

D2855

D2855

Cap

Location	Loc Qty	Loc Code
FP002	21	
65519	2	
73347	16	
75074	3	

19 OF 12-6-13

SAD 12.06.07

(1) DC 12/06/12

All in loc 19

X2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 84895

Parent Item: D209-669-043

Parent Item Name: Replacement Skidtube

84895
D209-669-043

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-5A	Purchased	No	230	Each	1,090.000	4	4	**	<i>Ml 120619</i>
--------	-----------	----	-----	------	-----------	---	---	----	------------------

AN3-5A

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST350	1090	
115371	46	
117423	124	
118626	31	X4
119355	200	
120187	500	
121185	189	

AN960JD10L	NAS1149D0332J	Purchased	No	230	Each	0.0000	4	4	M121011 ** <i>(x4) Ml 120619</i>
------------	---------------	-----------	----	-----	------	--------	---	---	----------------------------------

*AN960.JD10L *

Washer

ALS7-1032-130	Purchased	No	230	Each	2,136.000	44	44	M121269 ** <i>(x4) Ml 120619</i>
---------------	-----------	----	-----	------	-----------	----	----	----------------------------------

ALS7-1032-130

ALS7-1032-130 ** ALS4-1032-130*

Insert

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST280	51	
117717	27	
118966	22	
119775	2	
ST282	2085	
119530	73	
120181	12	
121444	2000	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 84895

84895

Parent Item: D209-669-043

D209-669-043

Parent Item Name: Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C4A

Purchased

No

230

Each

1,458.000

44

44

**

M 120614

AN3C4A

BOLT

Location	Loc Qty	Loc Code
ST350	1458	
120187	57	
120521	28	
120769	38	
<u>121205</u>	1000	<u>X14</u>
121556	335	

AN960C10L

NAS1149C0332

Purchased

No

230

Each

0.0000

44

44

M 12063 **

(X44) M 120614

*AN960C10L *

washer

D2594-3

Manufactured

No

230

Each

2,418.000

14

14

**

M 120614

D2594-3

O-Ring, 205 Skidtube

Location	Loc Qty	Loc Code
FP001	2418	
65518	41	
79496	984	
79573	50	
<u>79755</u>	1343	<u>V14</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 84895

84895

Parent Item: D209-669-043

D209-669-043

Parent Item Name: Replacement Skidtube

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

D2594-1

Manufactured No

230

Each

311.0000

14

14

**

M 1206119

D2594-1

Plug, 205 Skidtube

Location	Loc Qty	Loc Code
----------	---------	----------

FP001	98	
-------	----	--

73401	30	
-------	----	--

74442	18	
-------	----	--

79495	50	V12
-------	----	-----

FP-A	213	XZ
------	-----	----

73401	0	
-------	---	--

78590	213	
-------	-----	--

D3564-9

Manufactured No

230

Each

22.0000

1

1

**

M 1206119

D3564-9

Wearshoe

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
----	---	--

76950	4	Y1
-------	---	----

FP001	18	
-------	----	--

67590	4	
-------	---	--

69943	1	
-------	---	--

82255	13	
-------	----	--

D3564-11

Manufactured No

230

Each

8.0000

1

1

**

M 1206119

D3564-11

Wearshoe

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
----	---	--

77056	4	B78056
-------	---	--------

FP001	4	
-------	---	--

80341	4	
-------	---	--

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D209-669-043

Parent Item Name: Replacement Skidtube

84895
D209-669-043

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

D3564-5

D3564-5
Wearhoe

Manufactured	No	230	Each	13.0000	1	1
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**

M 12/06/12

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	2	380343
34806	2	X1

FP001	11	
77609	3	
82254	8	

D3566-1

D3566-1
Gasket

Manufactured	No	230	Each	31.0000	2	2
--------------	----	-----	------	---------	---	---

**

M 12/06/12

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP	-22	
81619	10	

FP002	53	
68924	2	
80919	3	
83898	16	

X1
X1

D3566-5

D3566-5
Gasket

Manufactured	No	230	Each	21.0000	1	1
--------------	----	-----	------	---------	---	---

**

M 12/06/12

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP	12	
82275	12	

FP002	9	
80374	3	
82274	6	

X1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

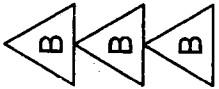
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY	QTY	Part Number	Description
-041	-043	D2906-041	SKIDTUBE ASSEMBLY
X	X	D2906-043	SKIDTUBE ASSEMBLY
1	1	D2500-1-190	EXTRUSION
22	19	D2579	CROSS BOLT SPACER
12	14	D2594-1	PLUG
12	14	D2594-3	O-RING
2	2	D2855	AFT CAP
1	1	D2926-1	WEB
1	1	D2926-3	WEB
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-5	WEARSHOE (REPLACES D2577-5)
1	1	D3564-15	WEARSHOE
2	2	D3566-1	GASKET
1	1	D3566-5	GASKET
1	1	D3566-15	GASKET
50	44	ALS7-1032-130 or AKS7-1032-130 or AKS4-1032-130 or ALS4-1032-130	INSERT
		AN3C4A	BOLT
50	44	AN3-5A	BOLT
4	4	AN960C10L	WASHER
50	44	AN960UD10L	WASHER
4	4		



GENERAL NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 2) LENGTH OF D2500-1 EXTRUSION BEFORE BENDING = 190 INCHES.
- 3) INSERT D2926-1/-3 WEB TO LOCATION SHOWN OFF AFT END OF SKIDTUBE AND BOND WEB INTO OUTER TUBE WITH NON-STRUCTURAL SIKAFLEX-241/291 ADHESIVE PER DART QSI 015 BEFORE BENDING. ENSURE HOLES LINE-UP.
- 4) BEND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF 60 AND ENDING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.
- 5) BEND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF 60 AND ENDING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.
- 6) USE DART DRILL TEMPLATE DT2906-04-111 (D2906-041) OR DT2906-043T1 (D2906-043) TO LOCATE AND DRILL Ø0.297 HOLES FOR WEARSHOE INSERTS. INSTALL ALS7-1032-130 PER SECTION C-C AFTER FINISH. INSTALL AN3C4A BOLTS AND AN960C10L WASHERS WITH SIKAFLEX-241/291.
- 7) WELDING TO BE DONE PER DART QSI 004.
- 8) FINISH:
ACID ETCH, ALODINE PER DART QSI 005 4.1 PRIOR TO INSERTING D2926-1/-3 WEB. POWDER COAT ASSEMBLY WHITE (REF 4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT AS INDICATED PER DART QSI 005 4.4
- 9) INSERT D2594-1 PLUG C/W D2594-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE) AFTER FINISH (12 PLACES).
- 10) ALL DIMENSIONS ARE IN INCHES.

RELEASED

07.04.04

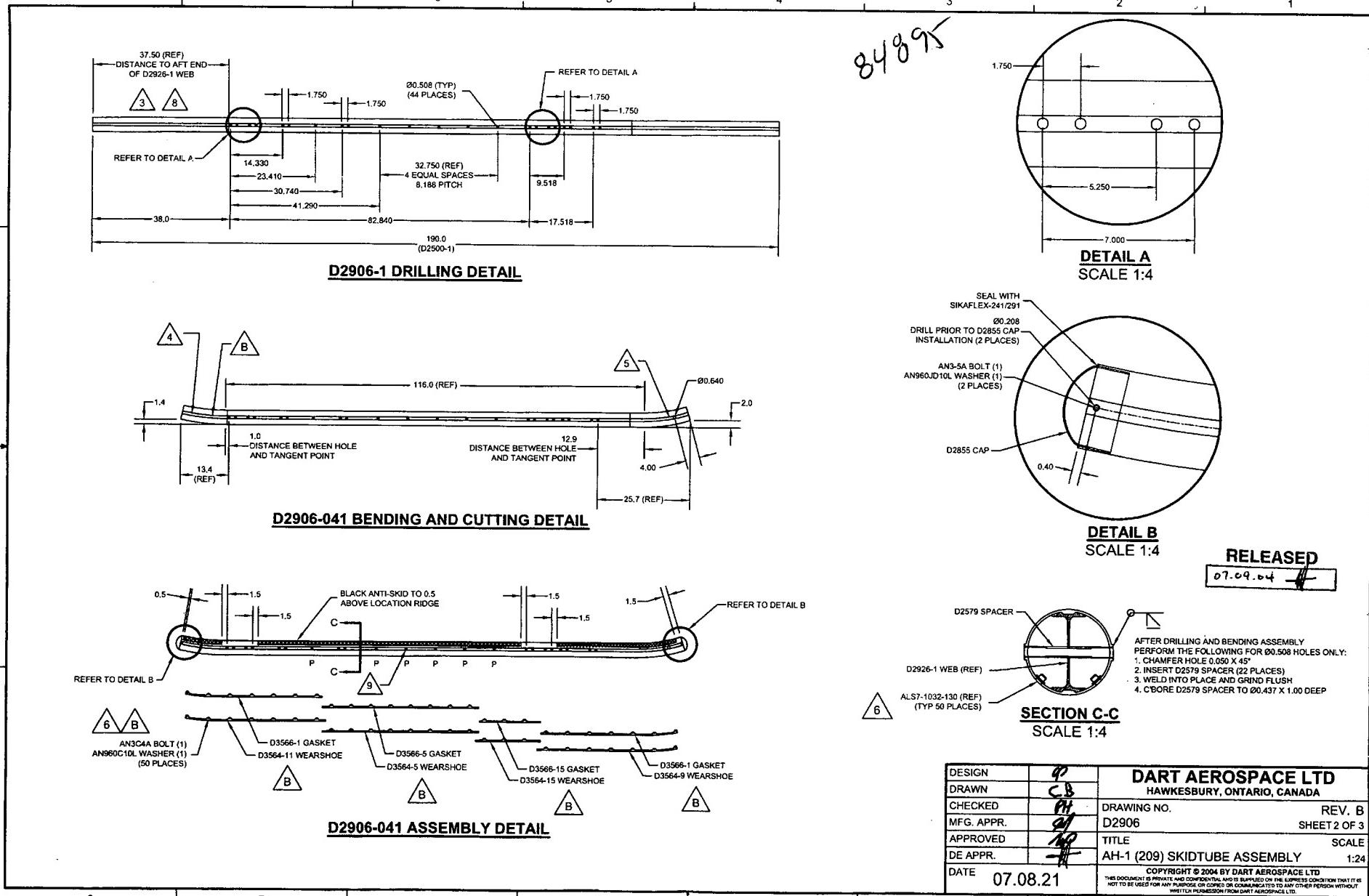
REV.	DESCRIPTION	BY	DATE
DESIGN	97	DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
DRAWN	CB		
CHECKED	PH	DRAWING NO.	
MFG. APPR.	PH	PG 2 C7: REMOVE AFT Ø0.640 HOLE FROM -041; PG 3 C3: CORRECTED -043 CAP P/N; PG 3 D7: 38 PLACES WAS 44 PLACES;	REV. B
APPROVED	PH	TITLE	SHEET 1 OF 3
DE APPR.	PH	AH-1 (209) SKIDTUBE ASSEMBLY	SCALE
DATE	07.08.21	CP	04.06.22
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



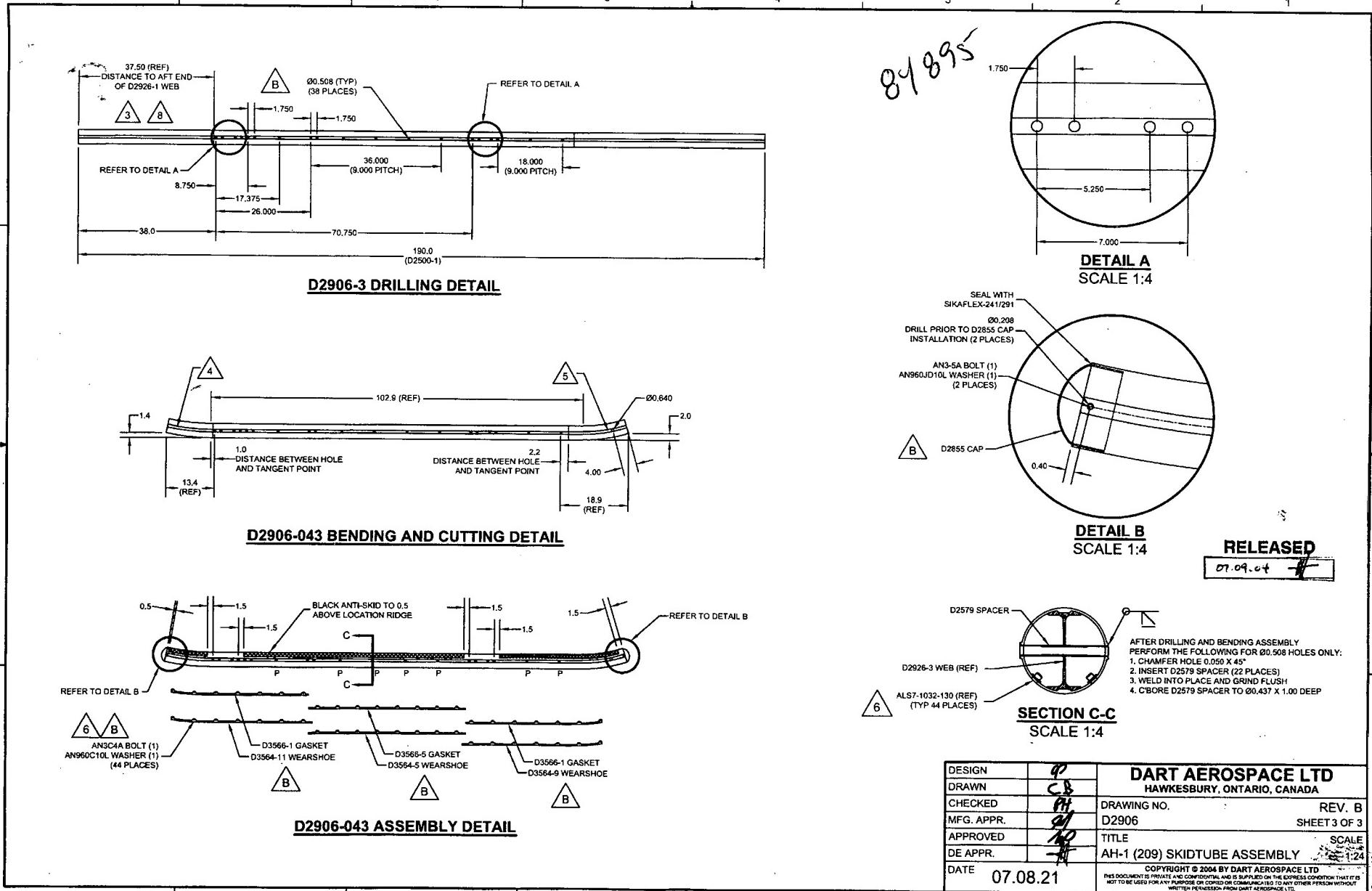
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>P</i>	DART AEROSPACE LTD
DRAWN	<i>C8</i>	REV. B
CHECKED	<i>PH</i>	DRAWING NO.
MFG. APPR.	<i>SH</i>	D2906
APPROVED	<i>AD</i>	SHEET 3 OF 3
DE APPR.	<i>SH</i>	TITLE
DATE	07.08.21	SCALE
		AH-1 (209) SKIDTUBE ASSEMBLY

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W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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